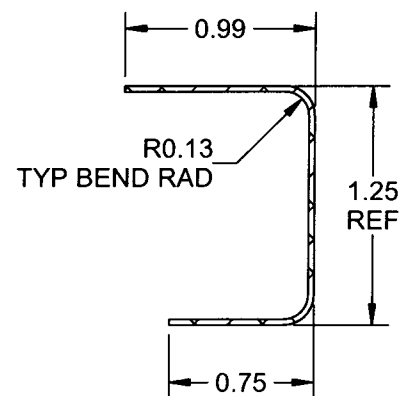
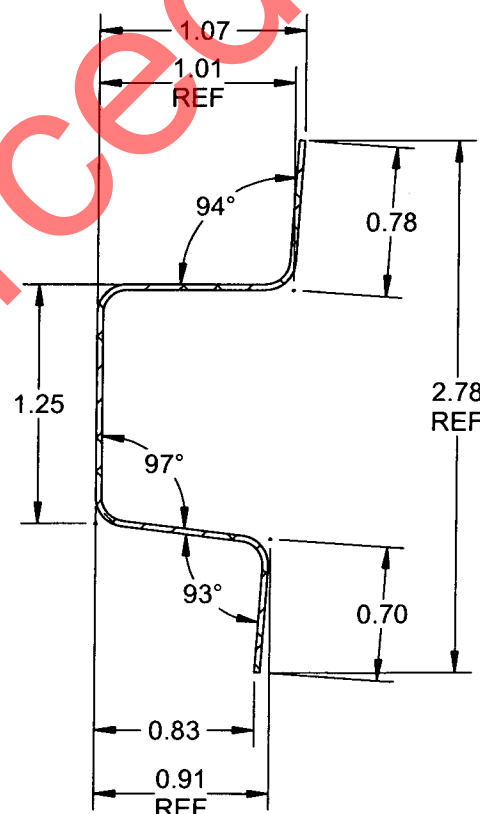


D4499-1 UPPER DOOR CHANNEL



SECTION B-B D7-1
SCALE 2X






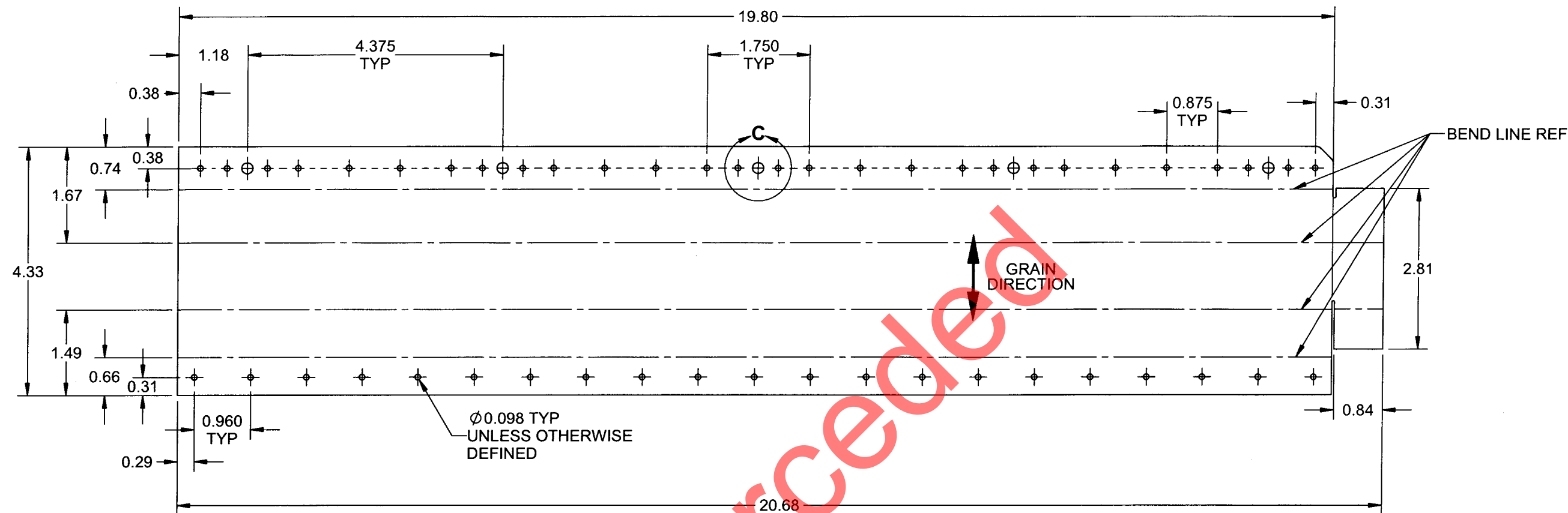
SECTION A-A D2-1
SCALE 2X

NOTES:

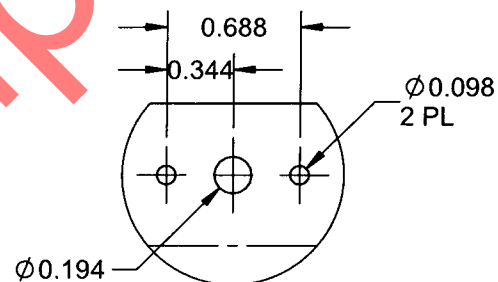
- 1) MATERIAL: MAKE FROM D4499-1F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.26 lbs

RELEASED
2012-09-18

B	COMPLETE REDESIGN. -041 DELETED. ADDED PRIMER NOTE	AJS	12.09.11
A	NEW ISSUE	AJS	12.03.02
REV.	DESCRIPTION		BY DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. E
MFG. APPR.		D4499	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		UPPER DOOR CHANNEL	NTS
DATE	12.09.11	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D4499-1F UPPER DOOR CHANNEL
FLAT PATTERN



DETAIL C
NUTPLATE HOLE PATTERN 5 PL
SCALE 2X

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.032
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.26 lbs
- 8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D4499-1F-REVB.DXF"

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AL	DRAWING NO.	REV. B
MFG. APPR.		D4499	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		UPPER DOOR CHANNEL	NTS
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